

VEHICLE DETAIL

Vehicle No	XE 5178 C	SCDF Ref. No.	ACC-IND-23-13
		Adar Form No.	3047

REPAIR DESCRIPTIONS

- 1) To dismantle LH side compartment (pic 1)
- 2) To dismantle Locker 1 slider track (pic 1)
- 3) To dismantle No.1 roller shutter (pic 2)
- 4) To cut and weld locker pillar (2-4)
- 5) To remove and replace shelf support base & support brackets (pic 3-4)
- 6) To cut and weld locker 1 front body bottom frame (pic 3-4)
- 7) To cut and weld angle support for bottom frame (pic 3-4)
- 8) To cut and weld LH rear mudguard step (pic 5)
- 9) To remove & replace swing down support brackets (pic 5)
- 10) To realign & panel beat rear wheel arch (pic 5)
- 11) To putty & respray rear LH wheel arch (pic 5)
- 12) To replaced No. 1 shutter (pic 6)

PHOTOS OF DAMAGED PARTS





XE 5178 C

