



CITY AUTO TESTING CENTRE PTE LTD

BLK 8, SIN MING IND. ESTATE, #01-60/62, SIN MING ROAD, SINGAPORE 575643.

TEL: 6453 1235 FAX: 6453 7944

24hrs Towing Services Tel: 9823 9898

Co. Reg. No.: 199503435C GST Reg. No.: M2-8920979-4

CITY AUTO PTE LTD

BLK 8 SIN MING IND. EST., #01-58/60/62

SINGAPORE 575643

Phone Number: 6453-1235

Fax Number: 6453-7944

Customer: EM 1			Date: 3/16/2023 10:56 AM			
Company:			VIN			
License NO: SLG 3154R			Technician:			
Odometer:			Order NO:			
VEHICLE ALIGNMENT REPORT						
TOYOTA, COROLLA AXIO NRE160,NZE161 (2WD), 12-12 (Customized)						
Primary Angles			Initial	Specifications Min. Max.		Final
Front	Caster	Left	5°13'	4°10'	5°40'	5°18'
		Right	5°09'	4°10'	5°40'	5°12'
	Camber	Left	-0°18'	-0°55'	0°35'	-0°18'
		Right	-0°36'	-0°55'	0°35'	-0°12'
	Toe	Left	-0°36'	-0°03'	0°08'	0°00'
		Right	-0°09'	-0°03'	0°08'	0°00'
Total		-0°45'	-0°05'	0°17'	0°00'	
Rear	Camber	Left	-1°00'	-1°25'	-0°25'	-0°54'
		Right	0°24'	-1°25'	-0°25'	0°24'
	Toe	Left	0°12'	0°00'	0°17'	0°15'
		Right	0°39'	0°00'	0°17'	0°36'
		Total	0°51'	0°00'	0°34'	0°51'
	Thrust Angle		-0°13'			-0°11'
Secondary Angles			Initial	Specifications Min. Max.		Final
SAI	Left	11°41'	11°20'	11°20'	11°41'	
	Right	11°44'	11°20'	11°20'	11°44'	
Included Angle	Left	11°23'			11°23'	
	Right	11°08'			11°32'	
Toe Out On Turns	Left					
	Right					
Max Turn Inside	Left					
	Right					
Toe Curve Change	Left					
	Right					
Setback	Front	1mm			1mm	
	Rear	-3mm			-3mm	
Track Width Diff.		15mm			15mm	
Wheel Base Diff.		4mm			4mm	
Front Ride Height	Left					
	Right					
Rear Ride Height	Left					
	Right					
Frame Angle						

ONE STOP AUTOMOTIVE SOLUTION