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3rd January 2023

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Singapore 129858

MECHANICAL INSPECTION REPORT OF MOTOR BUS, PD 511G

1. I refer to your request on 23rd December 2022 to conduct a physical inspection of a Motor Bus bearing registration number PD 511G (herein referred to as "**Motor Bus**"), which was involved in a road traffic accident on 16th November 2022.
2. The objective of this inspection is to determine if there was any possible mechanical failure to the Motor Bus that may have contributed to the accident.
3. Following the request, I had carried out a physical inspection of the Motor Bus on 30th December 2022 at the premises of Traffic Police vehicle pound, 517 Airport Road Singapore 539942. I now set out below my observations and comments with respect to this inspection.

General Condition

4. The mileage of the Motor Bus at the time of my inspection was 912km.
5. The Motor Bus was observed to have sustained damage at its front portion. Its front left body panel, front windscreen and left rear view mirror was amongst the body parts that were damaged as a result of the accident.

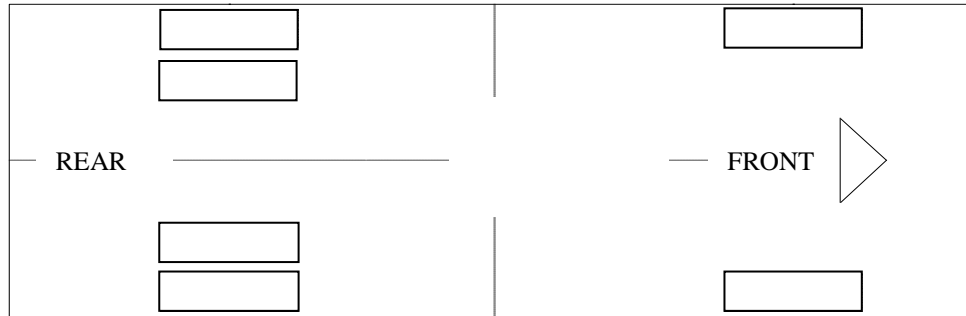
Tyres and Wheel Rims

6. The 2 front tyres and 4 rear tyres of the Motor Bus were observed to be in serviceable condition and sufficiently inflated for vehicular operation. I did not find any tear, cut or burst mark(s) on the outer and the inner sidewalls as well as across the tread of the 6 tyres of the Motor Bus. The tyre brand, tyre size and remaining tread depth of the 6 tyres of the Motor Bus were recorded as follows:-

Motor Bus

Michelin 215/75R17.5 (11.2mm)

Michelin 215/75R17.5 (10.3mm)



Michelin 215/75R17.5 (11.1mm)

Michelin 215/75R17.5 (10.1mm)

7. The 6 tyres of the Motor Bus were observed to be wrapped around standard steel wheel rims that were found to be without any damage. See photo 1 – 12 below.



Photo 1 shows a general view of the instrument cluster of the Motor Bus at the time of my inspection. The mileage of the Motor Bus was 13,452km



Photo 2 shows a general view of the front body of the Motor Bus at the time of my inspection. The front portion of the Motor Bus was observed to sustained damage at the time of inspection. Its front left body panel, front windscreen and left rear view mirror was amongst the body parts that were damaged as a result of the accident.

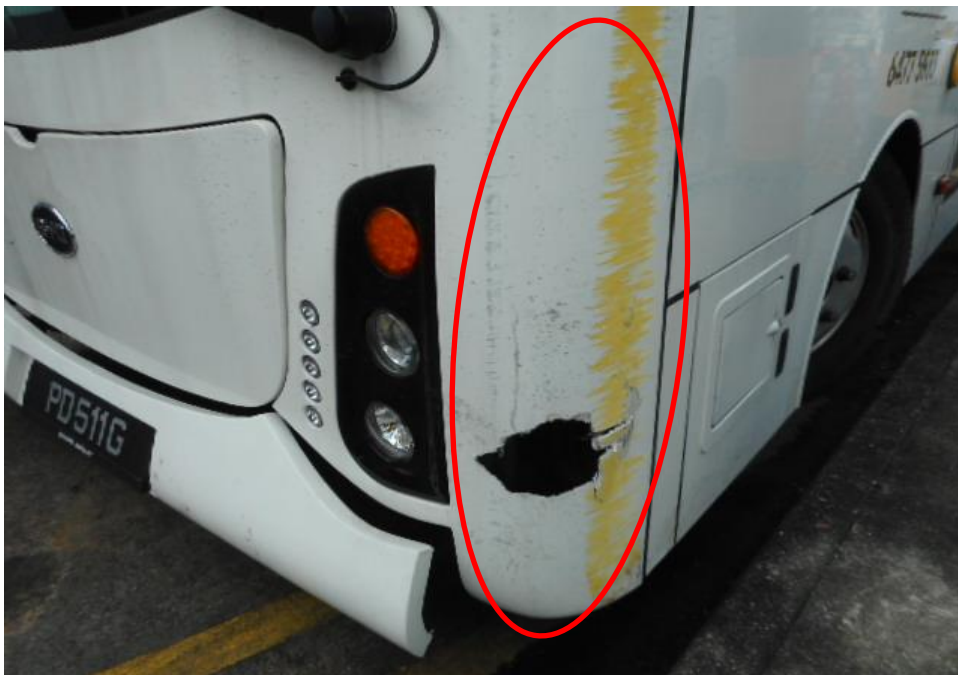


Photo 3 shows a close up view of the right body of the Motor Bus at the time of my inspection. The front portion of the Motor Bus was observed to sustained damage at the time of inspection. Its front left body panel (circled) was amongst the body parts that were damaged as a result of the accident.



Photo 4 shows a close up view of the right body of the Motor Bus at the time of my inspection. The front portion of the Motor Bus was observed to sustained damage at the time of inspection. Its front windscreen (circled) was amongst the body parts that were damaged as a result of the accident.



Photo 5 shows a close up view of the right body of the Motor Bus at the time of my inspection. The front portion of the Motor Bus was observed to sustained damage at the time of inspection. Its left rear view mirror (circled) was amongst the body parts that were damaged as a result of the accident.

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Photo 6 shows a general view of the right body of the Motor Bus at the time of my inspection. The right portion of the Motor Bus was observed to be intact and unaffected by the accident.



Photo 7 shows a general view of the left body of the Motor Bus at the time of my inspection. The left portion of the Motor Bus was observed to be intact and unaffected by the accident.



Photo 8 shows a general view of the Motor Bus's rear body at the time of my inspection. The rear of the Motor Bus was observed to be intact and unaffected by the accident.



Photo 9 shows the condition of the front right tyre of the Motor Bus, which was observed to be in serviceable condition with remaining tread depth of approximately 10.1mm. The tyre, which was wrapped around standard steel wheel rim, was also observed to be sufficiently inflated for vehicular operation. There was no tear, cut or burst mark(s) on the outer and the inner sidewalls as well as across the tread of the 6 tyres that were fitted on the Motor Bus.



Photo 10 shows the condition of the rear right tyre of the Motor Bus, which was observed to be in serviceable condition with remaining tread depth of approximately 11.1mm. The tyre, which was wrapped around standard steel wheel rim, was also observed to be sufficiently inflated for vehicular operation.



Photo 11 shows the condition of the rear left tyres of the Motor Bus, which was observed to be in serviceable condition with remaining tread depth of approximately 11.2mm. The tyres, which were wrapped around standard steel wheel rim, were also observed to be sufficiently inflated for vehicular operation. There was also no damage found on all 6 steel wheel rims of the Motor Bus.



Photo 12 shows the condition of the front left tyres of the Motor Bus, which were observed to be in serviceable condition with remaining tread depth of approximately 10.3mm. There was also no tear, cut or burst mark(s) on the outer and the inner sidewalls as well as across the tread of the 6 tyres that were fitted on the Motor Bus.

Electric motor Compartment & Operating Fluids

8. Upon examination of the Motor Bus's electric motor compartment, I had observed all the parts and components inside the electric motor compartment to be intact and unaffected by the accident. I have observed that the, the brake fluid, power steering fluid and electric motor coolant were all found to be of sufficient level for operating purposes. Visually, there was also no contamination found to these fluids.
9. Further examination of the electric motor compartment revealed, there was no sign(s) or indication(s) of fresh fluid leakage and/or fluid stain within the electric motor compartment of the Motor Bus.
10. My subsequent checks on the underside of the Motor Bus also revealed no fluid stain. Visually, the various undercarriage components of the Motor Bus were all observed to be intact and without any visible damage. See photo 13 – 17 below.



Photo 13 shows a general view of the Motor Bus's electric motor compartment, which was accessed by lifting the rear cabin of the Motor Bus. The various parts and components inside the electric motor compartment were unaffected by the accident. There was also no sign(s) or indication(s) of fresh fluid leakage and/or fluid stain within the electric motor compartment

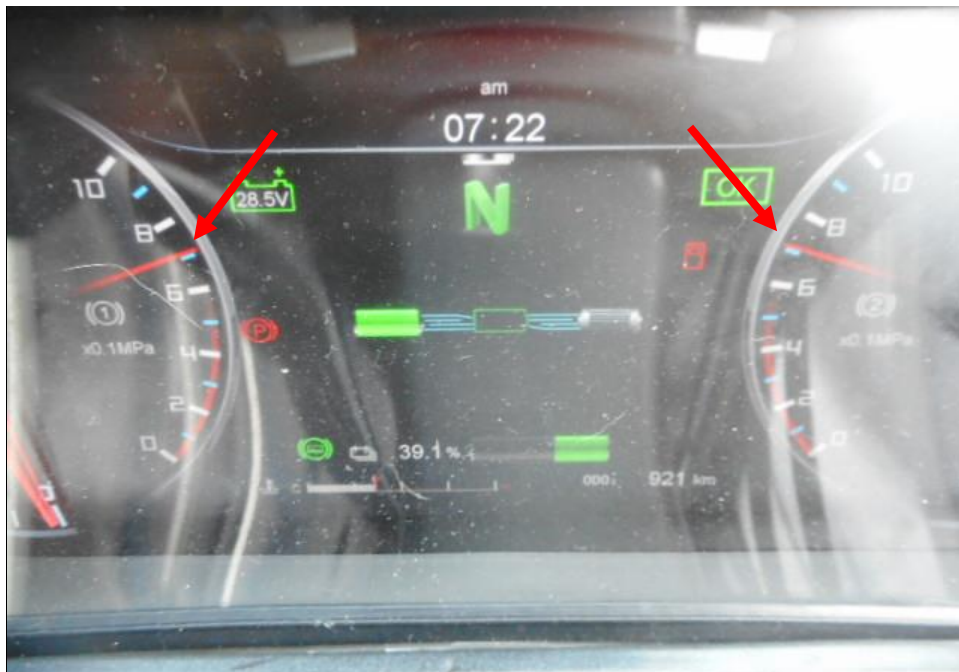


Photo 14 shows the air in the air brake cylinders of the Motor Bus at the time of my inspection. The air in the cylinder was observed to be of sufficient level (arrowed) & serviceable at the time of the accident.

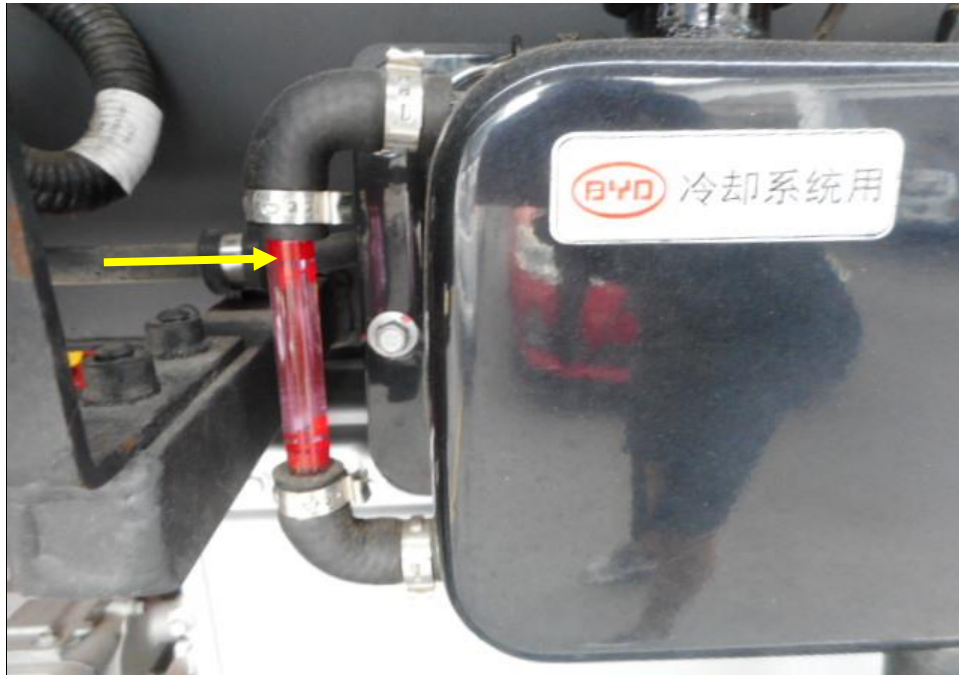


Photo 15 shows the electric motor coolant reservoir of the Motor Bus at the time of my inspection. The electric motor coolant was observed to be of sufficient level (arrowed) and without any visible contamination.

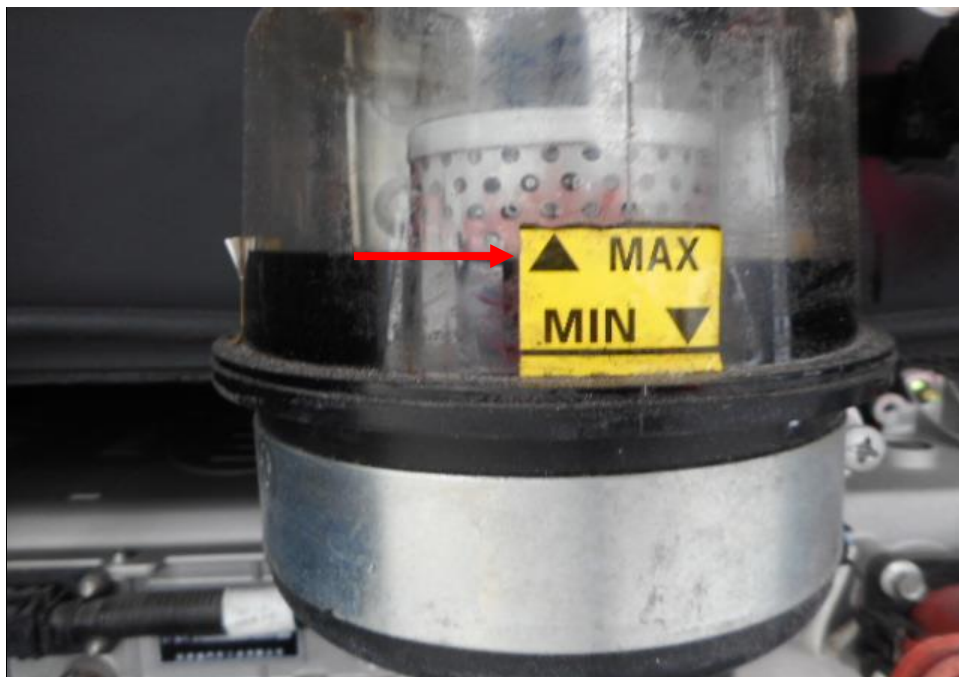


Photo 16 shows the power steering fluid reservoir of the Motor Bus at the time of my inspection. The power steering fluid was observed to be of sufficient level (arrowed) and without any visible contamination.



Photo 17 shows the undercarriage of the Motor Bus, at the area where the electric motor housing located. I did not find any sign(s) or indication(s) of fluid leak on the underside of the Motor Bus.

Steering System & Braking System

11. Static brake tests conducted on the Motor Bus revealed no abnormality. The air brake booster had responded well to the various tests conducted. There was also no abnormal movement of the brake pedal when it was depressed. In general, the static brake tests had suggested that there was no internal leakage of pressure/vacuum in the braking system of the Motor Bus. The braking system of the Motor Bus was likely to be in serviceable condition at the material time. This was also taking into consideration that the air brake was of sufficient level, and also that there was no sign(s) of air leakage along the brake hoses, brake pipes and air cylinders.
12. Static test on the steering system of the Motor Bus also revealed no abnormality to the steering system. I did not experience any abnormal free play and/or other resistance when turning the steering wheel left and right to full lock positions. My visual examination of the various steering components which had included the rack and pinion, tie rods, tie rod ends and ball joints had revealed that these components were all generally in good condition. See photo 18 - 26 below.



Photo 18 shows the brake pipe (arrowed) at the rear right wheel of the Motor Bus. I did not observe any leakage of brake fluid at the time of my inspection of the Motor Bus. My static tests of the Motor Bus's braking system, along with my visual examination of the various mechanical components in the braking system, had indicated that there was no internal leakage of pressure/vacuum. Hence the braking system of the Motor Bus was likely to be in serviceable condition at the material time of accident.

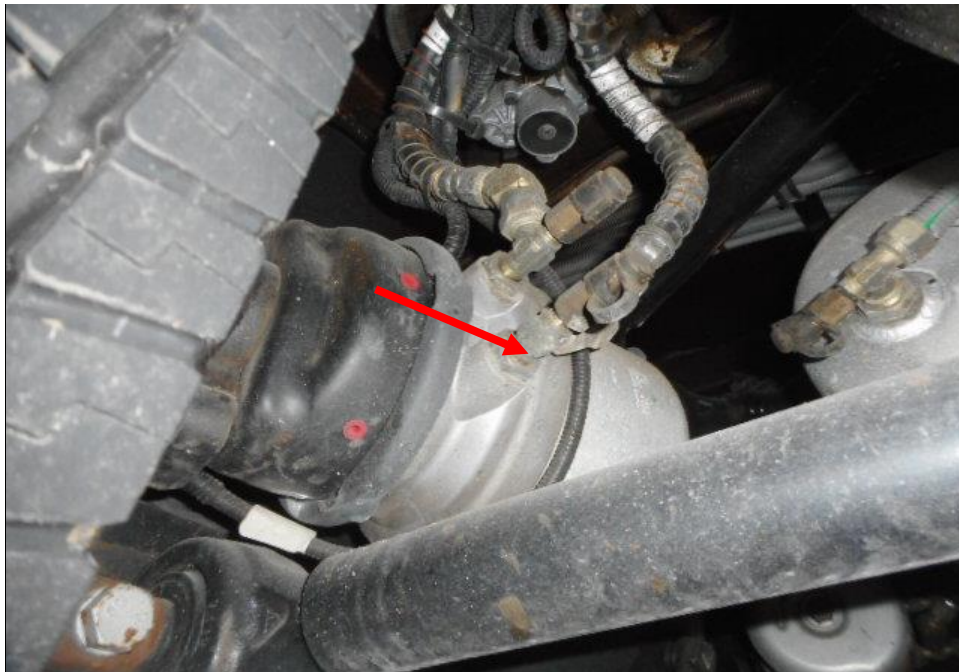


Photo 19 shows the brake pipe (arrowed) at the rear left wheel of the Motor Bus. I did not observe any leakage of brake fluid at the time of my inspection of the Motor Bus. My static tests of the Motor Bus's braking system, along with my visual examination of the various mechanical components in the braking system, had indicated that there was no internal leakage of pressure/vacuum. Hence the braking system of the Motor Bus was likely to be in serviceable condition at the material time of accident.



Photo 20 shows the brake pipe (arrowed) at the front right wheel of the Motor Bus. I did not observe any leakage of brake fluid at the time of my inspection of the Motor Bus. My static tests of the Motor Bus's braking system, along with my visual examination of the various mechanical components in the braking system, had indicated that there was no internal leakage of pressure/vacuum. Hence the braking system of the Motor Bus was likely to be in serviceable condition at the material time of accident.



Photo 21 shows the brake pipe (arrowed) at the front left wheel of the Motor Bus. I did not observe any leakage of brake fluid at the time of my inspection of the Motor Bus. My static tests of the Motor Bus's braking system, along with my visual examination of the various mechanical components in the braking system had indicated that there was no internal leakage of pressure/vacuum. Hence the braking system of the Motor Bus was likely to be in serviceable condition at the material time of accident.



Photo 22 shows the air brake cylinders (arrowed) at the undercarriage of the Motor Bus. I did not observe any leakage of air brake fluid at the time of my inspection of the Motor Bus. My static tests of the Motor Bus's braking system, along with my visual examination of the various mechanical components in the braking system had indicated that there was no internal leakage of pressure/vacuum. Hence the braking system of the Motor Bus was likely to be in serviceable condition at the material time of accident.



Photo 23 shows the various undercarriage components at the front right wheel of the Motor Bus, in particular the steering tie rod end (arrowed). The various steering components were all found to be intact, suggesting that the steering system of the Motor Bus was likely to be in serviceable condition at the material time of accident. There was also no sign of fluid stain(s) observed on the various undercarriage components.



Photo 24 shows the various undercarriage components at the front left wheel of the Motor Bus, in particular the steering tie rod end (arrowed). The various undercarriage components of the Motor Bus were all found to be intact without any visible damage. There was also no sign of fluid stain(s) observed on the various undercarriage components.

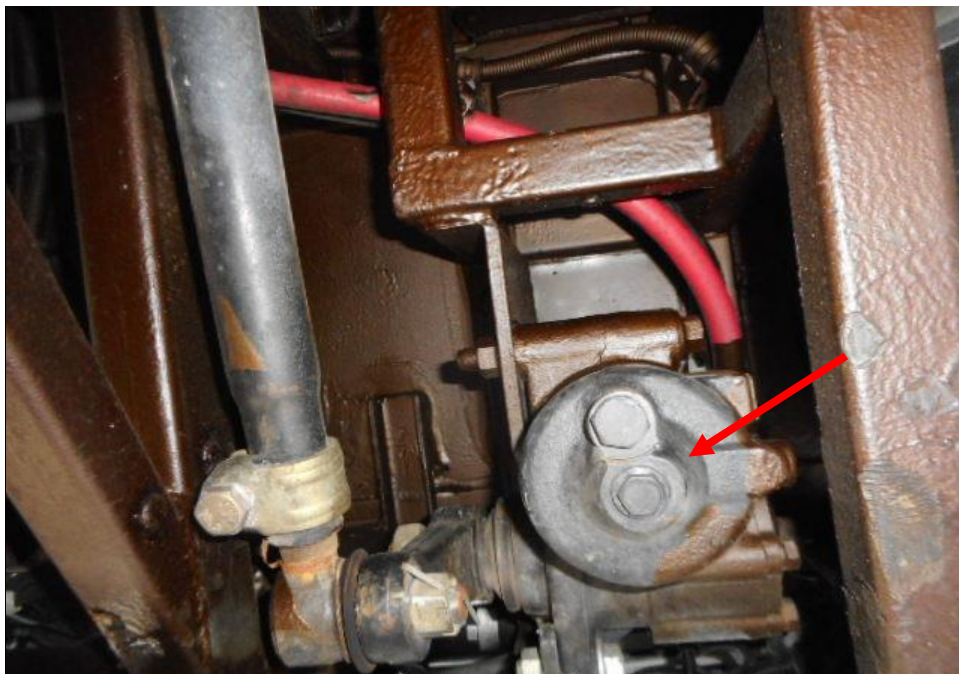


Photo 25 shows the steering box component (arrowed) at the undercarriage of the Motor Bus was found to be intact without any visible damage. There was also no sign of fluid stain(s) observed on the various undercarriage components.



Photo 26 shows the front right wheel of the Motor Bus turned to its full left. During my steering system test, I did not experience any abnormal free play and/or resistance when I had turned the steering wheel towards full left and full right. This would suggest that the steering system of the Motor Bus was likely to be in serviceable condition at the material time of accident.

Electronic Safety / Warning Indicators

13. The Motor Bus's automatic self-test of the functionality of its electronic operating systems like the Anti-Lock Brake System (ABS) during cranking of the electric motor had indicated that the system were in working condition and without abnormality. This can be established from the warning lights disappearing from the instrument panel after the self-test. See photo 27 & 28 below.



Photo 27 shows the warning light for Anti-Lock Brake System (ABS) (arrowed) appearing on the instrument panel of the Motor Bus during the self-test of its various electronic operating systems when its electric motor was cranked.



Photo 28 shows no warning lights illuminated on the instrument panel of the Motor Bus after the electric motor was cranked. This would suggest that there was no abnormality to the electronic operating system of the Motor Bus, like the ABS and etc.

Seat Belts

14. The Front seat belt of the “Motor Bus” were tested and all the seat belts were able to be fastened securely into the respective pre-tensioners that were fitted at the sides of each seat.

Operational Behaviour of the Motor Bus

15. A short operational test to the Motor Bus, to primarily determine whether there was any abnormality to its various operating systems like its electric motor system, its transmission system, steering system and braking system was subsequently carried out. The test was conducted by driving the Motor Bus forward, stopping, before reversing and coming to a stop again.
16. During the operational test, the various transmission gears of the Motor Bus were able to be engage without any difficulty by stepping on the clutch pedal and manually shifting the gear lever. There were no abnormal sounds heard and/or abnormal behaviour of the Motor Bus’s electric motor system. It was able to move forward and backward normally. The braking system was also found to be in working condition as the Motor Bus was able to slow down and come to a complete stop upon depressing of the brake pedal. See photo 2 & 26.

Conclusion

17. From my physical inspection of the Motor Bus, it appears that its electric motor system, steering system, braking system and transmission system were all in serviceable condition. I did not find any evidence(s) to suggest that there was possible mechanical failure to the Motor Bus that may have caused and/or contributed to the accident. This is also taking into consideration that the operational test of the Motor Bus, which I had conducted, did not produce any sign(s) or symptom(s) to suggest that there was any abnormality to its various operating systems.

18. The 2 front tyres, 4 rear tyres fitted on the Motor Bus were also found to be in serviceable condition. I did not find any tear, cut or burst mark(s) on the outer and the inner sidewalls as well as across the tread of the Motor Bus 6 tyres. The 6 tyres of the Motor Bus were also observed to be sufficiently inflated for vehicular operation with remaining tread depth of approximately 10.1mm – 11.2mm.

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