

Paint

Paint Work

SYSTEM AZT

Time Basis 10 WU/h

Code	Description - TWO COAT METALLIC	WU	Price SGD
	UPPER FRONT PANEL SURFACE PAINT	4.0	
	FRONT BUMPER NEW PART PAINT K1R	14.0	
	R/F WING REPAIR PAINTING <50%	11.0	
	FRT BUMPER SUPPORT SURFACE PAINT	6.0	
	LWR RADIATOR SUPPORT SURFACE PAINT	4.0	

Paint Material Per Part

Code	Description	Price SGD
1017	UPPER FRONT PANEL SURFACE PAINT	3.49
0283	FRONT BUMPER NEW PART PAINT K1R	69.86
0742	R/F WING REPAIR PAINTING <50%	12.27
0340	FRT BUMPER SUPPORT SURFACE PAINT	9.96
1001	LWR RADIATOR SUPPORT SURFACE PAINT	4.48

Labour Cost - Paint

Factor	50.00 SGD/h	Hrs	WU	Price SGD
Time Paint			39.0	
Preparation Main Work Metal		2.50	25.0	125.00
Preparation Comp. Work Plastic		0.50	5.0	25.00
Total	10 WU/h	6.90	69.0	345.00

Material Cost - Paint

	Price SGD
New Part Painting - Plastic K1R	69.86
Repair Painting	12.27
Surface-/Blend Paint	17.93
Material-constant Metal Preparation	28.60
Material-constant Plastic	9.00
Total	137.66

Spare Parts

Code	Description	Part Number	Part Source	prices as at 2015-06-01 Price SGD
0283	FRONT BUMPER	6400F244	Original	280.00
0391	FRONT SPOILER	MZ330660	Original	240.00
0415	GRILLE	6402A301	Original	220.00
0843	L/FASTENING CLIP	MU001623	Original	15.00
0411	LWR RADIATOR GRILLE	6402A268	Original	75.00
0431	MANUFACTURER BADGE	7415A603	Supplementary (A)	25.00
0844	R/FASTENING CLIP	MU001623	Original	25.00
0652	R/F BUMPER COVER	6402A330	Original	55.00
0648	R/F FOG LAMP	8321A545	Original	195.00
0562	R/F HEADLAMP	8301C544	Original	205.00
0318	R/F UPP BUMPER BRKT	6400F222	Original	10.00
0842	R/F WHEELHOUSE COVER	5370B890	Original	52.00