

XIN HUA WORKSHOP PTE. LTD.

23 Kaki Bukit Avenue 4, #04-01 (South Wing) Singapore 415933

Email: xinhuaauto@gmail.com

Reg : 201838521G

Vehicle Number : SLT2947H

Date : 18/7/2022

Vehicle Model : OPEL ASTRA

Chassis : WOLBE8EA0H8086707

Accident Date : 17/7/2022

TP Ins. Allianz Ins

Original Reg Date : 25/10/2017

Xiao Tong.

ESTIMATE

1	1	FRT BONNET	new		1534
2	1	FRT BUMPER	behind		1941
3	1	FRT BUMPER LOW LIP LH	new		156
4	1	FRT BUMPER SIDE RETAINER LH - GUIDE	new		136
5	1	FRT BUMPER SIDE RETAINER LH - UPP	new		106
6	1	FRT BUMPER BRACKET LH	new		192
7	1	FRT BUMPER UNDER DUST COVER	gap		290
8	1	FRT BUMPER BRACKET TOP CENTRE	new		202
9	1	FRT BRACE BRACKET LH	gap		118
10	1	FRT BUMPER SPONGE	gap		282
11	1	FRT BUMPER REINFORCEMENT UPP (metal)	gap		853
12	1	FRT BUMPER REINFORCEMENT LOW (firbe)	new		374
13	1	FRT BUMPER PARKING SENSOR	gap		272
14	4	FRT BUMPER PARKING SENSOR SEAL	gap		48
15	1	FRT BUMPER PARKING SENSOR WIRE HARNES	new		777
16	1	FRT GRILLE ASSY			1380
17	1	FRT GRILLE LOGO	gap		163
18	1	FRT LOW CENTRE GRILLE	new		207
19	1	FRT LOW GRILLE LH			132
20	1	LH HEADLAMP	cracked		913
21	1	LH FOG LAMP	gap		417
22	1	LH FOG LAMP COVER	gap		247
23	1	FRT FENDER LH	Repair		663
24	1	FRT FENDER SIGNAL LAMP LH	new		146
25	1	FRT FENDER BRACKET LH			192
26	1	FRT FENDER INNERSHIELD LH	gap		144
27	1	FRT HEADLAMP PANEL LH			160
28	1	RADIATOR	gap		1424
29	1	A/C CONDENSER	new		1222
30	1	A/C CONDENSER AIR GUIDE LH			138
31	1	INTERCOOLER, TURBOCHARGER AIR GUIDE			1351
32	1	INTERCOOLER, TURBOCHARGER	gap		1060
33	1	FRT WIPER WASHER TANK	new		182
34	1	FRT WIPER WASHER TANK PUMP			214
35	1	FRT WIPER WASHER TANK NECK			158
36	1	FRT HORN LH			227
37	1	FRT RIM LH - SIZE? - 7.5J X 17"	new		1123

38	1	FRT WHEEL BEARING LH - with Hub	Dmgd	868	✓
39	1	FRT KNUCKLE ARM LH	Dmgd	780	-
40	1	FRT LOW ARM LH	set	928	-
41	1	FRT SHOCK ABSORBER LH	Rnd	471	✓
42	1	FRT STABILIZER LINK LH	3 x	194	+
43	1	FRT DRIVE SHAFT LH	3 x	2446	+
44	1	FRT ABS SENSOR LH - speed sensor	3 x	362	+
45	1	FRT BRAKE PIPE LH (rubber)	3 x	311	+
46	1	FRT SHOCK ABSORBER TOP MOUNTING LH	ARM	349	+

7130

6417

\$ 25,853.00

Less 10% \$ 2,585.30

\$ 23,267.70

Special Nett

1	10	FRT BUMPER CLIP	Nbr	\$ 60.00	30.
2	10	FENDER INNERSHIELD CLIP		\$ 60.00	+
3	10	FRT GRILLE CLIP		\$ 60.00	+
4	1	RADIATOR COOLANT	1 x	\$ 100.00	+
5	1	FRT NUMBER PLATE	1 x	\$ 65.00	+
6	1	FRT TYRE LH		\$ 350.00	+
7	1	BODY SEAL		\$ 100.00	+

Labour charge

To dismantle / renew the accident damaged portion, to panel beating, reshape, straighten, orientate and align repair / replacement parts.	\$ 1,400.00	500
Carry out spray painting on affected area	\$ 1,400.00	500
To conduct anti rust of under carriage tuff coat	\$ 100.00	60.
To disconnect wire harness of electrical component to facilitate repairs, reconnect and check electrical function after repair	\$ 120.00	30.
To remove and refit aircon condensor, vacuum, refill and check air con gas system R1234A GAS	\$ 600.00	+
To remove and refix radiator and conduct pressure test	\$ 100.00	+
To remove and replace LHF under carriage parts	\$ 300.00	220
To conduct 4 wheel alignment	\$ 180.00	80.
To conduct reset of engine light on	\$ 350.00	+
To conduct reset of ABS light on	\$ 350.00	+
To refocus headlamp	\$ 80.00	+
To remove and refit front sensor	\$ 100.00	60
Sundries (sand paper, welding wire etc...)	\$ 60.00	+

Total \$ 29,202.70

GST 7% \$ 2,044.19

Grand Total \$ 31,246.89

Adrian G
A/s 22/07/22
05 Days.

total: 7997
C/S: 6.4K

6.4K

LKK Auto Consultants hence notify
the Repairer of the following:

- To resurvey before/after spray painting
- To display damaged part(s) during resurvey
- Parts prices are subject to confirmation
- Third party survey is on a "Without Prejudice" basis
- No illegal modification(s) is allowed
- Supplementary item(s) must be resurveyed and
is subject to final approval from Insurance Company

Acknowledged by Repairer

Signature:

Date:

CITY TYREAUTO PTE LTD
219 KAKI BUKIT AVE 1
SHUN LI INDUSTRIAL PARK
SINGAPORE 416044
TEL: 67466686
H/P: 85153676

Work Order: R005001
License: SLT2947H
Date: 21.7.22 10:36

Opel : Astra : 2016- (Astra-K) : 5 Door Hatchback : Standard Suspension

Front : Left

Actual	Before	Specified Range
2°00'	2°00'	-1°00' 0°24'
4°21'	4°21'	3°45' 4°57'
0°52'	0°52'	0°05' 0°14'
-1°30'	-1°30'	
0°30'	0°30'	

Camber
Caster
Toe
SAI
Included Angle
Turning Angle Diff.

Front : Right

Actual	Before	Specified Range
-0°53'	-0°53'	-1°00' 0°24'
4°21'	4°21'	3°45' 4°57'
0°50'	0°50'	0°05' 0°14'
1°23'	1°23'	
0°30'	0°30'	

Front

Cross Camber
Cross Caster
Cross SAI
Total Toe
Cross Turn Diff.

Actual	Before	Specified Range
2°53'	2°53'	-0°36' 0°36'
0°00'	0°00'	-0°36' 0°36'
-2°53'	-2°53'	
1°41'	1°41'	0°09' 0°27'

Rear : Left

Actual	Before	Specified Range
-1°26'	-1°26'	-1°48' -0°48'
0°20'	0°20'	-0°09' 0°15'

Camber
Toe

Rear : Right

Actual	Before	Specified Range
-1°14'	-1°14'	-1°48' -0°48'
0°14'	0°14'	-0°09' 0°15'

Rear

Cross Camber
Total Toe
Cross Toe
Thrust Angle

Actual	Before	Specified Range
-0°11'	-0°11'	
0°34'	0°34'	-0°18' 0°30'
0°06'	0°06'	-0°36' 0°36'
0°03'	0°03'	-0°18' 0°18'