3R					
part	LABOUR		sn	check	SGW 2283H
1816.21	20		40		
96	60		30		TOTAL
65	80		680		**6600.083**
492.3	50		600		0.8
645.1	60		100		**5280.066**
85.5	550		900		
	1000				
	30				round off
					TOTAL supp
					40
					supp LABOUR
					40
3200.11	**1850**		**2350**	**0**	
0.75				1.1	
2400.0825			**0**	**0**	