part	LABOUR		sn	supp	GBJ 2664U
280	800		20		TOTAL
75	800		25		
380	30		50		**6892.500**
95	30		30		0.8
50	100		30		**5514**
650					
75					
350					round off
55					
250					
1800					
50					TOTAL supp
195					
220					
					supp LABOUR
					0
4525	**1760**		**155**	**0**	
1.1				0.8	
4977.5			**0**	**0**	