part	LABOUR		sn	supp	GBJ 2664U
280	800		20		TOTAL
75	800		25		
380	30		50		**7063.000**
95	30		30		0.8
50	100		30		**5650.4**
650					
75					
350					round off
55					
250					
1800					
50					TOTAL supp
195					
220					
155					
					supp LABOUR
					0
4680	**1760**		**155**	**0**	
1.1				0.8	
5148			**0**	**0**	