part	LABOUR		sn		SKW4572M
495	600		30		
38	700		30		TOTAL
1118.6	30		480		**5253.36**
325.6	50				0.8
86.2	50				**4202.688**
145	80				
525.6	180				
210					all in
167.4					
189.8					
175.6					
302.4					
					0
					0
3779.2	**1690**		**540**	**0**	
0.8					
3023.36			**0**	**0**	