



Factory Japan 2019.0.2 : Toyota : Hiace : H200 Series : KDH200K  
Thrust Line Alignment

Front : Left

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| -0°57' | -2°52' | -1°15' 0°15'    |
| 2°00'  | -0°11' | 1°10' 2°40'     |
| -0°01' | 1°01'  | 0°00' 0°10'     |
| 12°49' | 14°34' | 11°40' 13°10'   |
| 11°52' | 11°42' | 10°25' 13°25'   |
|        |        |                 |

Camber  
Caster  
Toe  
SAI  
Included Angle  
Turning Angle Diff.

Front : Right

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| -0°12' | -0°22' | -1°15' 0°15'    |
| 1°26'  | 1°37'  | 1°10' 2°40'     |
| -0°01' | 1°17'  | 0°00' 0°10'     |
| 11°29' | 11°45' | 11°40' 13°10'   |
| 11°16' | 11°23' | 10°25' 13°25'   |
|        |        |                 |

Front

Cross Camber  
Cross Caster  
Cross SAI  
Total Toe  
Cross Turn Diff.

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| -0°45' | -2°30' |                 |
| 0°34'  | -1°48' |                 |
| 1°21'  | 2°48'  |                 |
| -0°01' | 2°17'  | 0°00' 0°20'     |
|        |        |                 |

Rear : Left

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| -0°17' | -0°08' | -1°00' 1°00'    |
| 0°03'  | 0°05'  | -0°05' 0°05'    |

Camber  
Toe

Rear : Right

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| 0°12'  | 0°02'  | -1°00' 1°00'    |
| -0°10' | -0°12' | -0°05' 0°05'    |

Rear

Cross Camber  
Total Toe  
Thrust Angle  
Axle Offset

| Actual | Before | Specified Range |
|--------|--------|-----------------|
| -0°29' | -0°10' |                 |
| -0°06' | -0°08' | -0°10' 0°10'    |
| 0°07'  | 0°08'  |                 |
| 0mm    | 0mm    |                 |