

Stamford Tyres International Pte Ltd

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Customer:		Date:	6/26/2020 4:03 PM
Company:		VIN	
License No:	SKD8870B	Technician:	YEN
Odometer:	180528KM	Order No.:	

VEHICLE ALIGNMENT REPORT

TOYOTA, COROLLA ALTIS E141(Custom)(Custom), 2014-2015,

Primary Angles			Initial	Specifications		Final
				Min.	Max.	
Front	Caster	Left	2°45'	2°00'	3°30'	2°59'
		Right	2°56'	2°00'	3°30'	2°49'
	Camber	Left	-0°31'	-1°15'	0°15'	-0°40'
		Right	-0°47'	-1°15'	0°15'	-0°45'
	Toe	Left	-0.5	-0.6mm	0.6mm	0.3
		Right	0.9	-0.6mm	0.6mm	0.2
Total		0.4	-1.2	1.2	0.5	
Rear	Camber	Left	-1°22'	-2°00'	-1°00'	-1°22'
		Right	-2°00'	-2°00'	-1°00'	-2°00'
	Toe	Left	0.7	-0.2mm	1.3mm	0.7
		Right	-1.8	-0.2mm	1.3mm	-1.9
		Total	-1.1	-0.3	2.6	-1.2
	Thrust Angle		-0°12'	----	----	-0°13'
Secondary Angles			Initial	Specifications		Final
				Min.	Max.	
SAI	Left	12°40'	11°15'	11°15'	12°40'	
	Right	12°49'	11°15'	11°15'	12°49'	
Included Angle	Left	12°09'	----	----	12°00'	
	Right	12°02'	----	----	12°04'	
Toe Out On Turns	Left	----	----	----	----	
	Right	----	----	----	----	
Maximum Turns	Left	----	----	----	----	
	Right	----	----	----	----	
Toe Curve Change	Left	----	----	----	----	
	Right	----	----	----	----	
Setback	Front	-7mm	----	----	-4mm	
	Rear	-1mm	----	----	0mm	
Track Width Diff.			9mm		8mm	
Wheel Base Diff.			-6mm		-3mm	
Front Ride Height	Left	----	----	----	----	
	Right	----	----	----	----	
Rear Ride Height	Left	----	----	----	----	
	Right	----	----	----	----	
Frame Angle					----	