

CITY AUTO PTE LTD

BLK 8 SIN MING IND. EST., #01-58/60/62

SINGAPORE 575643

Phone Number: 6453-1235

Fax Number: 6453-7944

Customer:	EM1 AUTO	Date:	9/6/2018 10:35 AM
Company:		VIN	
License NO:	SLQ 4997R	Technician:	
Odometer:		Order NO:	

VEHICLE ALIGNMENT REPORT

OPEL-VAUXHALL, mokka x 1.0-1, All Types

Primary Angles			Initial	Specifications		Final
				Min.	Max.	
Front 	Caster	Left	4°51'	2°28'	3°28'	4°48'
		Right	4°57'	2°28'	3°28'	5°00'
	Camber	Left	-1°30'	-0°31'	0°29'	-1°06'
		Right	-0°24'	-0°31'	0°29'	-0°30'
	Toe	Left	0°03'	-0°10'	0°00'	0°00'
		Right	0°06'	-0°10'	0°00'	0°00'
Total		0°09'	-0°20'	0°00'	0°00'	
Rear	Camber	Left	-0°54'	----	----	-0°54'
		Right	-0°54'	----	----	-1°00'
	Toe	Left	0°00'	----	----	0°00'
		Right	0°09'	----	----	0°06'
		Total	0°09'	----	----	0°06'
	Thrust Angle		-0°04'	----		-0°03'
Secondary Angles			Initial	Specifications		Final
				Min.	Max.	
SAI		Left	12°17'	8°30'	9°30'	12°17'
		Right	12°23'	8°30'	9°30'	12°23'
Included Angle		Left	10°47'	----	----	11°11'
		Right	11°59'	----	----	11°53'
Toe Out On Turns		Left	----	----	----	----
		Right	----	----	----	----
Max Turn Inside		Left	----	----	----	----
		Right	----	----	----	----
Toe Curve Change		Left	----	----	----	----
		Right	----	----	----	----
Setback		Front	4mm	----	----	4mm
		Rear	-5mm	----	----	-5mm
Track Width Diff.			5mm			5mm
Wheel Base Diff.			9mm			9mm
Front Ride Height		Left	----	----	----	----
		Right	----	----	----	----
Rear Ride Height		Left	----	----	----	----
		Right	----	----	----	----
Frame Angle						----

ONE STOP AUTOMOTIVE SOLUTION