

2411

S/No.	SCOPE OF REPAIRS	Man-Hour
1.1	Front cross member	22
	Remove & replace front cross member	16
	Remove & replace front L/H lower arm	
	Remove & replace front R/H lower arm	
1.2	Exhaust pipe	12 ✓
	Remove & replace 1st exhaust pipe mounting	
	Remove & replace 2nd exhaust pipe mounting	
	Remove & replace 3rd exhaust pipe mounting	
	Remove & replace 4th exhaust pipe mounting	
	Remove & replace complete exhaust pipe assembly	
1.3	Fuel tank	12 8
	Remove & replace fuel tank	
	Remove & replace fuel pipe casing	
	Remove & replace fuel pipe	
1.4	Brake pipe	8 6
	Remove & replace brake pipe	
1.5	Rocker panel	32 24
	Remove & replace L/H rocker panel	
	Putty & spray paint L/H rocker panel	
	Remove & replace R/H rocker panel	
	Putty & spray paint R/H rocker panel	
1.6	Floor board	? 160 (20) (15) (96)
	Remove & replace floor board panel	
	Remove & re-install dash board	
	Remove & re-install floor board carpet	
	Remove & re-install 4 door	
	Remove & re-install 4 door wire hardness	
	Remove & re-install steering shaft	
	Remove & re-install air-con control assy	
	Remove & re-install centre console box	
	Remove & re-install all seats & seats belt & buckle	
	Remove & re-install PA System	
	Remove & re-install Bar light control switch	
	Remove & re-install Black box system	
	Turf coat under carriage	
1.7	Rear boot	22 18
	Remove & replace spare tyre boot	
	Remove & replace end panel	
1.8	Rear cross member	22 16
	Remove & replace rear cross member	
	Remove & replace rear R/H lower arm	
	Remove & replace rear L/H lower arm	

Assignment report

8/6/18 check with Bryan

	Remove & replace rear L/H upper arm	
	Remove & replace rear R/H upper arm	
	Remove & replace rear L/H absorber	
	Remove & replace rear R/H absorber	
	Remove & replace rear wheel bearing	
1.9	Rear bumper	5 ✓
	Remove & replace rear bumper	
	Remove & replace rear bumper retainer	
	Remove & replace reverse sensor	
	Wiring for reverse sensor	
	Putty & spray paint rear bumper (2 colours)	
1.10	Front bumper	5 ✓
	Remove & replace front bumper	
	Remove & replace front bumper retainer	
	Putty & spray paint front bumper (3 colours)	
1.11	Door rubber seal	3 ✓
	Remove & replace rear R/H door rubber seal	
	Remove & replace driver door rubber seal	
	Remove & replace passenger door rubber seal	
	Remove & replace rear L/H door rubber seal	
	Replace front L/H door step casing	
	Replace driver seat adjuster	
1.12	Front bonnet	8 ✓
	Remove & re-install front bonnet	
	Replace front bonnet hinge	
	Putty & spray paint front bonnet (2 colours)	
1.13	Front & Rear L/H door	22 16
	Repair & align rear L/H door	
	Putty & spray paint rear L/H door	
	Repair & align front L/H door	
	Putty & spray paint front L/H door	
	Replace "POLICE" wording & crest	
1.14	Front mud flap	1 ✓
	Remove & replace front L/H mud flap	
	Replace front R/H mud flap	
1.15	Tyre & rim	2 1
	Remove & replace 4 tyre & rim	
1.16	4 Wheel Alignemnt, Side Slip & Brake Test	6 ✓